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### **Gen 4 Camaro/Firebird Battery Tray Installation Instructions**

1. Remove battery cables and battery.



2. Remove coolant tank. (see service manual for additional information)



3. Grind or file off the remainder of the broken hold down clamp level with the battery mounting surface.



Grind or file here.



4. Position the battery tray on the coolant tank. Align the edges, battery bolt hole, and push the hook plate against the side of the battery tray.



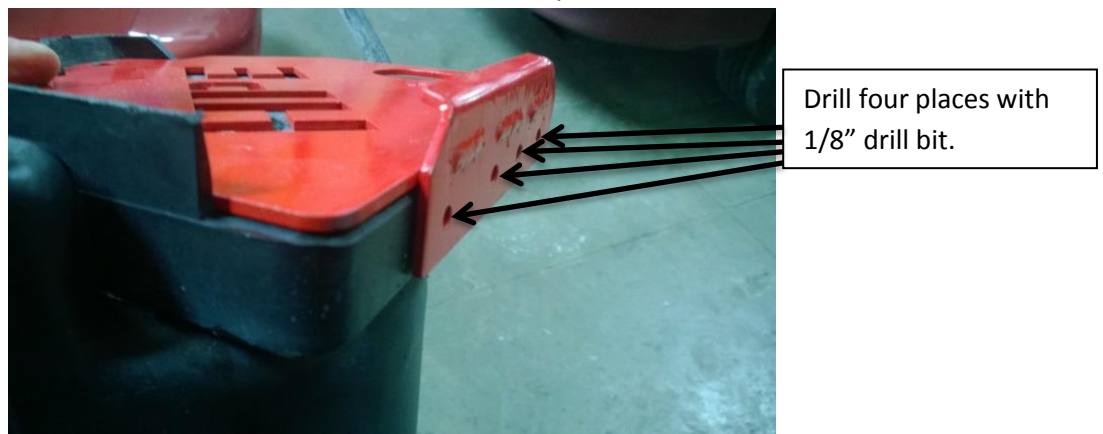
5. Use the battery tray as a template and drill the two holes in the top with a 1/8" drill bit. Being care full to only drill through the battery plate and not into the coolant tank.



6. Install the two taper head screws.



7. Drill four 1/8" holes in side of battery mount.



8. Install four button head screws.



9. Reinstall coolant tank and battery using original hardware.

